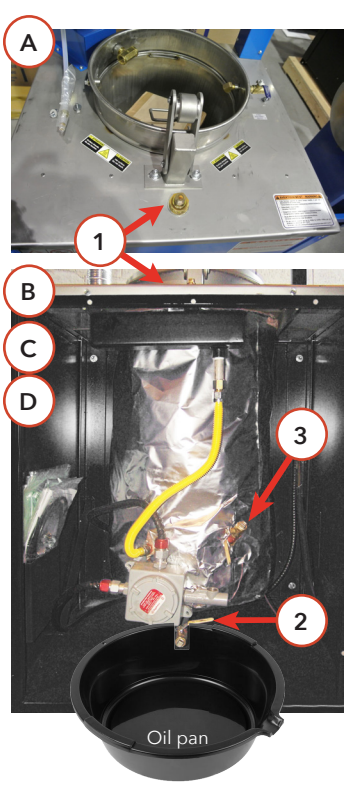
THERMIC OIL CHANGING PROCEDURES

SOLVENT RECYCLER SRB7.5 & SRB7.5V, SRB15 & SRB15V





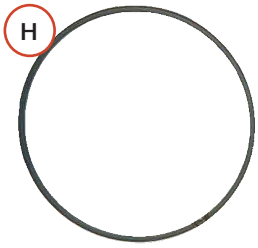








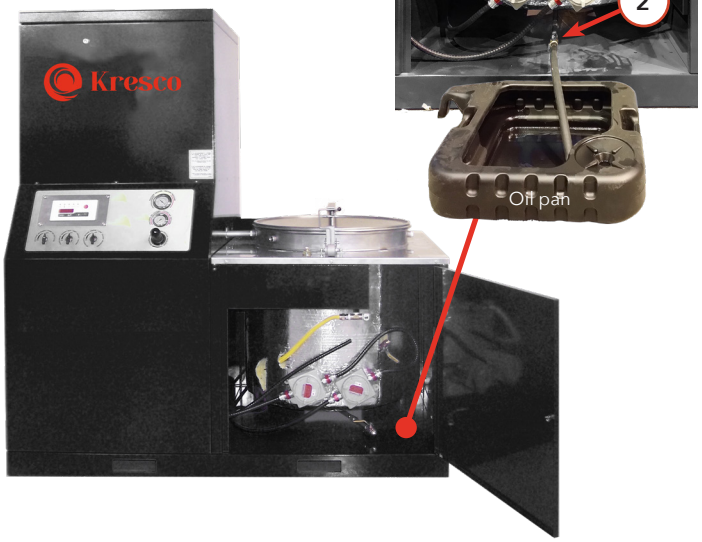




STEPS FOR OIL CHANGE PROCEDURE	
A	Remove the breather vent # (1) and remove the plug of the ball valve # (2)
B	Place an empty oil pan below the ball valve # (2) and open the ball valve to purge the used oil
C	When empty, close the ball valve # (2) remove the container and screw back the plug on the ball valve #(2).
D	Remove the plug and open the ball valve #(3).
E	Insert a funnel in breather vent hole #(1) and pour new thermic oil. When the ball valve #(3) leaks, close it and screw back the plug. Continue to fill until the oil level reach 1" in the overflow tank. Verify with a dipstick.
F	Close the ball valve and screw back the plug
G	Keep filling the unit until it is full. and screw back the plug. The oil level should be approximately 1" in the overflow tank. Verify with a gauge.
H	Screw back the breather vent #(1).

Change the oil every 2,000 hours of work or once a year whichever comes first. **(Recommended)**		
Description	SRB7.5 / SRB7.5V	SRB15 / SRB15V
Oil 2.5 gal / 10 L	330067	
Orange cover seal	304018	304023
Black cover seal		304024

SOLVENT RECYCLER SRB7.5, SRB7.5V, SRB15 & SRB15V



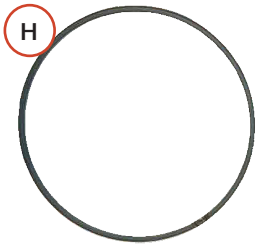












STEPS FOR OIL CHANGE PROCEDURE	
A	Remove the breather vent #(1) and remove the ball valve #(2) plug and open the purging ball valve #(2).
B	Connect a piece of pipe to the ball valve #(2), place an empty oil pan below and open the valve to purge the used oil.
C	When empty, close the ball valve #(2). remove the container and screw back the plug on the ball valve #(2).
D	Remove the plug and open the ball valve #(3).
E	Insert a funnel in breather vent hole #(1) and pour new thermic oil until full. Oil level must be around 1" in the overflow tank. Verify with a dipstick.
F	Close the ball valve and screw back the plug #(3), and the breather vent #(1).
G	Keep filling the unit until it is full. and screw back the plug. The oil level should be approximately 1" in the overflow tank. Verify with a gauge..
H	Screw back the breather vent #(1).

Change the oil every 2000 hours of work or once a year whichever comes first. **(Recommended)**	
Description	Part number
Oil 5 gal / 20 L (need 3 for oil change)	330068
Orange cover seal	304020
Black cover seal	304025

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